

INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY PANEL

- (a) Using a knife, cut away any rough areas on the body.

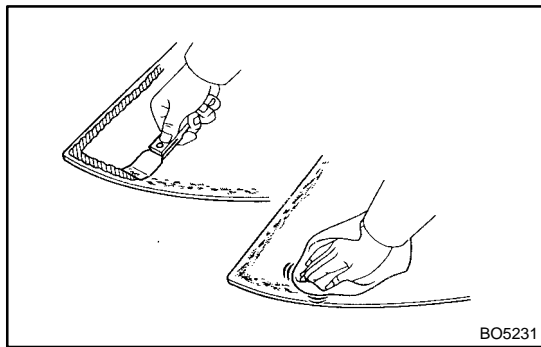
HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.

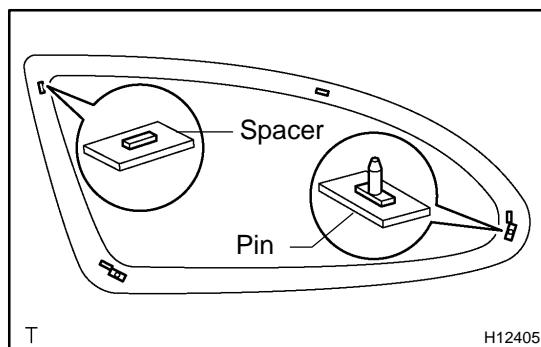


2. CLEAN REMOVED GLASS

- (a) Remove the damaged spacers and pins.
 (b) Using a scraper, remove the adhesive sticking to the glass.
 (c) Clean the glass with a cleaner.

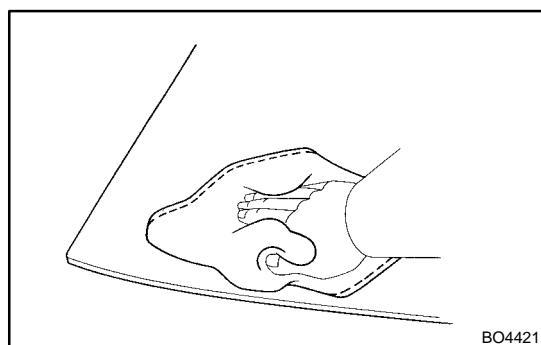
NOTICE:

- Do not touch the glass after cleaning it.
- Be careful not to damage the glass.



3. INSTALL NEW SPACERS AND PINS

- (a) Once place new pins and spacers to the body.
 (b) Peel the release sheets from adhesive tapes.
 (c) Position the glass in correct position.
 (d) Remove the glass with the spacers and pins.

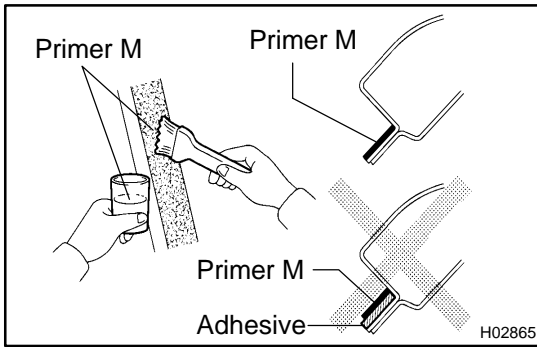


4. CLEAN CONTACT SURFACE OF GLASS

Using a cleaner, clean the contact surface which is black-colored area around the entire glass rim.

NOTICE:

Do not touch the glass face after cleaning it.

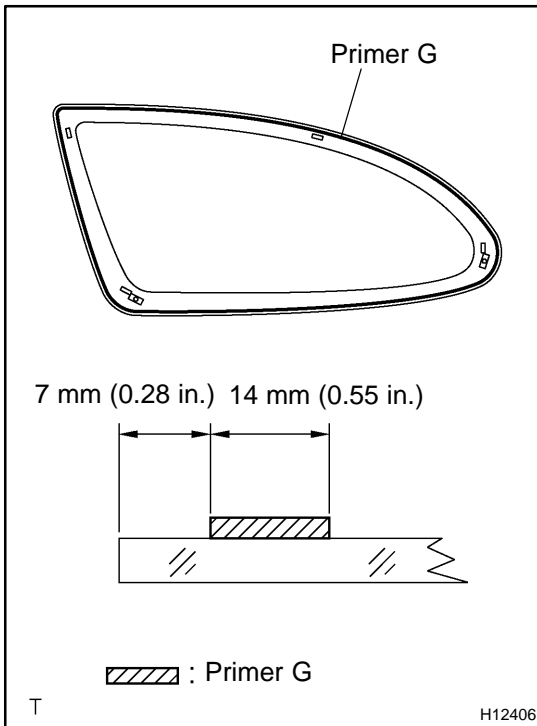


5. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to the exposed part of body on the vehicle side.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.



6. COAT CONTACT SURFACE OF NEW GLASS WITH PRIMER "G"

- Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G as shown in the illustration.
- When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.

7. APPLY ADHESIVE

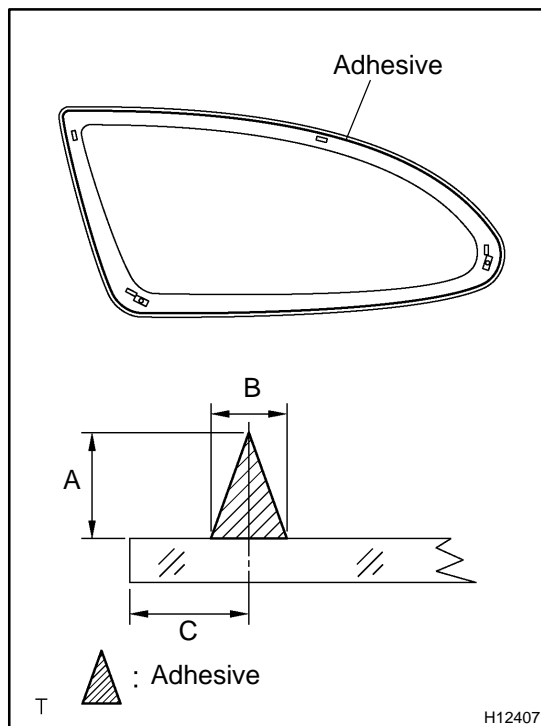
- Cut off the tip of the cartridge nozzle.
Part No. 08850-00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35°C (95°F)	15 minutes
20°C (68°F)	100 minutes
5°C (41°F)	8 hours

- Load the cartridge into the sealer gun.



- (c) Coat the glass with adhesive as shown in the illustration.
A: 12.0 mm (0.472 in.)
B: 8.0 mm (0.315 in.)
C: 14.0 mm (0.551 in.)

8. INSTALL GLASS

- (a) Install the glass to the body.
 (b) Hold the glass in place securely with the protective tape or equivalent until the adhesive hardens.

NOTICE:

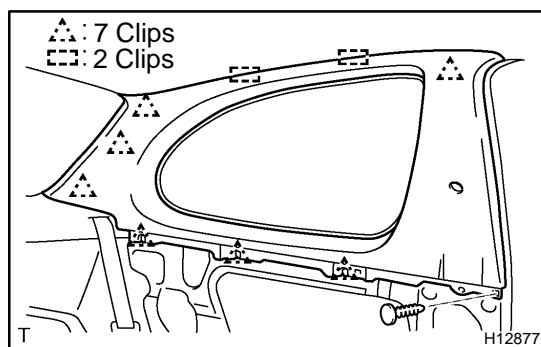
Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35°C (95°F)	1.5 hours
20°C (68°F)	5 hours
5°C (41°F)	24 hours

9. INSPECT FOR LEAKS AND REPAIR

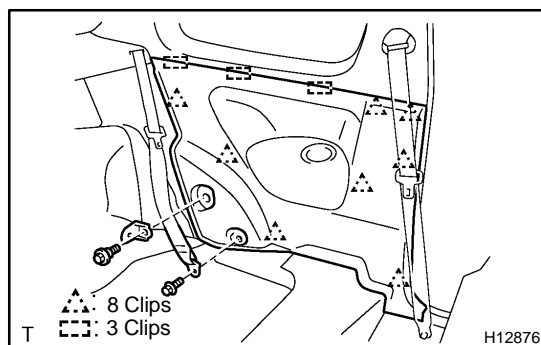
NOTICE:

Conduct a leak test after the hardening time has elapsed.



10. INSTALL ROOF SIDE INNER GARNISH

- (a) Install the roof side inner garnish to the body.
 (b) Install the clip.
 (c) Install the front seat outer belt shoulder anchor with the bolt.
Torque: 41 N·m (420 kgf-cm, 30 ft-lbf)
 (d) Close the seat belt shoulder anchor cover cap.



11. INSTALL QUARTER TRIM

- (a) Install the quarter trim to the body.
 (b) w/ Split type rear seat:
 Install the rear seatback hinge with the bolt.
Torque: 41 N·m (420 kgf-cm, 30 ft-lbf)
 (c) Install the rear seat outer belt floor anchor with the bolt.
Torque: 41 N·m (420 kgf-cm, 30 ft-lbf)

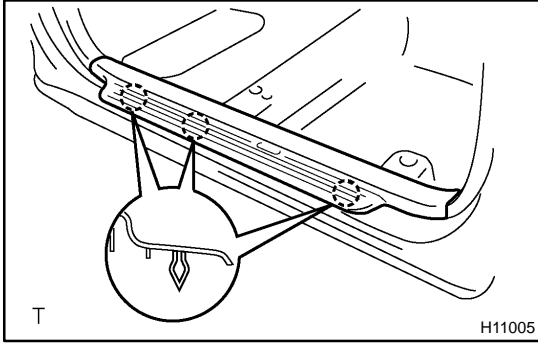
12. INSTALL REAR SEATBACK

(See page [BO-104](#) or [BO-109](#))

13. INSTALL REAR SEAT CUSHION

(See page [BO-104](#) or [BO-109](#))

14. INSTALL FRONT DOOR OPENING TRIM

**15. INSTALL FRONT DOOR SCUFF PLATE**