

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
End cover x Brush holder	1.5	15	13 in·lbf
End cover x Starter housing	5.9	60	52 in·lbf
Magnetic switch x Starter housing	8.3	85	73 in·lbf
Lead wire of field frame x Magnetic switch	9.8	100	87 in·lbf