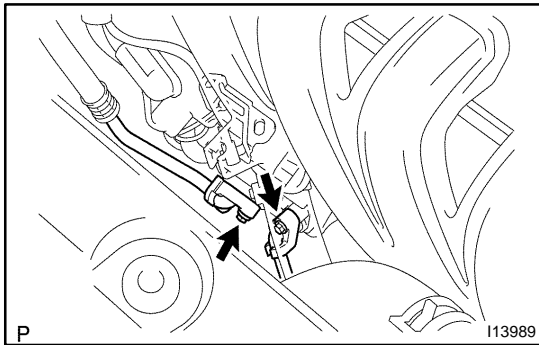


## REMOVAL

1. RUN ENGINE AT IDLE SPEED WITH A/C ON FOR APPROX. 10 MINUTES
2. STOP ENGINE
3. DISCONNECT NEGATIVE (-) TERMINAL CABLE FROM BATTERY
4. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
5. REMOVE ENGINE UNDER COVER
6. DISCONNECT DRIVE BELT (See page [AC-17](#))

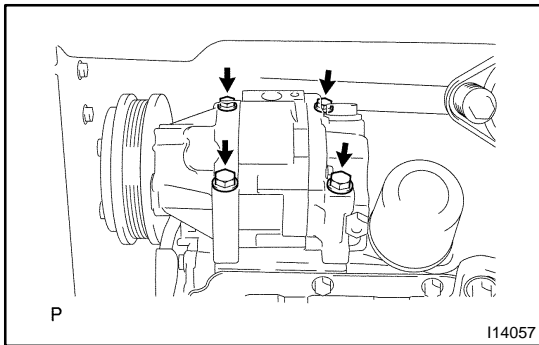


7. DISCONNECT DISCHARGE AND SUCTION HOSES FROM COMPRESSOR

Remove the 2 bolts and disconnect the both hoses.

**NOTICE:**

Cap the open fittings immediately to keep moisture or dirt out of the system.



8. REMOVE COMPRESSOR

- (a) Disconnect the connector.
- (b) Disconnect the wire harness clamp.
- (c) Remove the 4 bolts and compressor.